

# TIMBER CONSTRUCTION

THE RIGHT PRODUCT FOR EVERY APPLICATION

> READY FOR WORK

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#### **TIMBER DESIGN SOFTWARE**

#### CAD/ BIM DATABASE

#### Würth Technical Software II

- Quick solution the program suggests users an economical solution
- At a distance screw groups taking into account all spacing and edge distances
- Alternatives at a glance the product filter selection contains a structured overview of all working loads and the required numbers of screws
- More options straight screws, main-secondary beam connections, screws inserted at an inclined angle, washers, angled washers
- Detailed printout with references to the code and approval for convenient reviews
- Additionally, further information like product data sheets, approvals or CAD files can be downloaded directly from the software

From now on, high-quality CAD data in different levels of detail and file formats for 2D, 3D and BIM applications is available for download in our new free-ofcharge CAD database. Individual data or products or entire data packages can be downloaded quickly and easily without entering an access package. The BIM-ready CAD data can be used in the planning tool e.g. for Revit.

In addition, you can transfer CAD files directly to your CAD software via our Click2CAD Toolbox or our Revit plug-in.

#### DOWNLOAD

#### DOWNLOAD

| Abbreviation | Designation                           |  |
|--------------|---------------------------------------|--|
| CS           | Countersunk head                      |  |
| CSMP         | Countersunk head with milling pockets |  |
| CSMR         | Countersunk head with milling ribs    |  |
| WW           | Woodwork head                         |  |
| RCS          | Raised countersunk head               |  |
| SRCS         | Small raised countersunk head         |  |
| СОМВІ        | Combi head                            |  |
| WH           | Washer head                           |  |
| WHII         | Washer head II                        |  |
| PH           | Pan head                              |  |
| TRH          | Truss head                            |  |
| JH           | Joist hanger screw head               |  |
| BP           | Back panel head                       |  |
| SCS          | Piano hinge head                      |  |
| СН           | Cylinder head                         |  |
| TH           | Top head                              |  |
| E12          | E12 external hexalobular head         |  |
| plus         | Drill tip                             |  |

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### HEAD TYPES

#### Countersunk head with head recess and milling pockets (CSMP)



Head recess for mounting a cover cap with centre pin
Can be used universally in coated engineered wood panelling, softwood and hardware connections thanks to milling pockets integrated into the countersunk head
90° head geometry for combination with 90° countersinks in metal

#### Washer head (WH)



Joist hanger screw head (JH)

•

ioints

- Very high head pull-through resistance and compression values thanks to very large head diameter
- Well-designed screw connection with screw head lying against the wood

Shaft reinforcement for high resistance to shear loads For load-bearing sheet metal parts or steel-wood

#### Countersunk head with milling ribs (CSMR)



 Easy sinking of the head in hardwood and softwood including areas around knots, as well as hard engineered wood panels thanks to very high milling performance of the milling ribs integrated in the countersunk head

#### Washer head II (WH II)



- High head pull-through resistance and compression values thanks to very large head diameter
- Well-designed screw connection with screw head lying against the wood or countersunk in the wood
   Compression value can be increased by
- Compression value can be increased by combination with washers

#### Combi head (COMBI)



- Can be tightened with RW bit or hexagon socket
- Flat, large contact surface
- Shank reinforcement for precise fit and resistance to shear loads on metal-wood joints
- High load transfer when used in wood-wood joints in combination with washers

#### Cylinder head (CH)



External TX (E12)

- Ideal for high power transmission
- Integrated washer for metal connections

Flat, large contact surface

• Tighten with suitable socket



- Small head that can be countersunk in wood
- Reduced splitting when countersinking the head

### **THREAD TYPES**

#### Integrated milling shank for d ≥ 5 mm and length ≥ 70 mm

- Low risk of screw breakage thanks to high breaking torque
- Spares all tools and accessories applied (bit/ screwdriver) thanks to reduced amount of force required
- Little material destruction thanks to displacing and milling effect
- The integrated milling shank reduces the risk of injury caused by metal chips

#### Coarse asymmetrical high-performance thread - steel

- No over-tightening or stripping and high feed thanks to coarse thread of ASSY 4 steel
- Reinforced, asymmetrical thread flank geometry for higher power transmission in hardwood
- Better effective anchorage depth due to increased thread flank

#### Single asymmetrical high-performance thread – stainless steel



- Single thread of ASSY 4 stainless steel means higher breaking torque
- Reinforced, asymmetrical thread flank geometry for higher power transmission in hardwood
- Better effective anchorage depth due to increased thread flank

#### Symmetrical high-performance thread



 Symmetrical high-performance thread for loads in any direction

### THREAD TYPES

#### Partial thread (PT)



- For connecting two wooden componentsCompression by head contact pressure and free-moving
- shank (component to be connected)

### TIP TYPES

#### Drill tip (plus)



- Very small admissible edge spacing of 3 x d e.g. screws with d = 8 mm for beam widths of 60 mm, no pre-drilling required, no splitting or rupturing of the wood
- Little run-off of long screws

#### Thread with milling ribs



- Non-destructive separation and displacement of wood fibres when driving in the screw
- Wood structure is largely maintained and the thread is optimally integrated into the wood structure

#### Full thread (FT)



- For connecting thin materials, such as steel or hardware with wood
- Maximum thread length for increased pull-out resistance of the screw

#### Tip with milling ribs



- Smooth thread start ensures optimized recessing and biting of the screw
- Prevents splitting thanks to milling ribs with displacement effect
- Reduced screw-in force needed thanks to minimized friction of thread in wood

#### Centring drill tip (BSP)



- Edge distances as with pre-drilled holes and no risk of splitting thanks to effective chip removal and adjusted cutting edges
- Precise positioning without slipping even on hard surfaces thanks to centring pin
- Exact drilling process thanks to precise fibre cutting with sharp cutting edges
- Fast biting thanks to smooth start of thread

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### MATERIAL

#### Hardened steel



• Hardened steel for high breaking torque

#### A4 stainless steel - T5/CRC III



- Austenitic, non-magnetic class A4 stainless steel
- Suitable for screw connections in woods with high levels of tannic acids
- Service class 3
- Corrosion resistance class T5/CRC III (EN 14592:2022)

#### HCR 1.4539 stainless steel - T5/CRC IV



- Highly corrosion resistant, austenitic, non-magnetic class • HCR (highly corrosion resistant) 1.4539 stainless steel
- Suitable for highly chloride or SO2-contaminated areas
- with simultaneous exposure to splash water or fog • Service class 3
- Corrosion resistance class T5/CRC IV (EN 14592:2022)

#### HCR 1.4529 stainless steel - T5/CRC V



- Highly corrosion resistant, austenitic, non-magnetic class
- HCR (highly corrosion resistant) 1.4529 stainless steel • Suitable for extremely chloride-contaminated areas with
- simultaneous exposure to SO2 and chlorine gas and high temperatures • Service class 3
- Corrosion resistance class T5/CRC V (EN 14592:2022)

#### Zinc-nickel-plated - T2/C2nw



- Corrosion protection thanks to zinc-nickel coating
- Passivated free from chromium(VI)
  - Corrosion resistance 500 h in salt spray test (EN ISO 9227)
    - Service class 2
    - Corrosion resistance class T2/C2nw (EN 14592:2022)

#### NORDIC - T3(15)/C4(15)



- Corrosion protection thanks to zinc-flake coating Passivated free from chromium(VI)
  - Corrosion resistance 1200 h in salt spray test (EN ISO 9227)
    - Service class 2
  - Corrosion resistance class T3(15)/C4(15) (EN 14592:2022)

### Zinc-plated - T1/C1

Unhardened steel



- Corrosion protection thanks to blue zinc plating
- Passivated free from chromium(VI)
- Friction-reducing coating for easy screwing
- Service class 1
- Corrosion resistance class T1/C1 (EN 14592:2022)

#### Zinc-plated - T2/C2nw

|   |   | -  |
|---|---|----|
| 0 | - | -6 |
|   |   |    |

- Corrosion protection thanks to blue zinc plating Passivated free from chromium(VI)
- Friction-reducing coating for easy screwing
- Service class 2
- Corrosion resistance class T2/C2nw (EN 14592:2022)

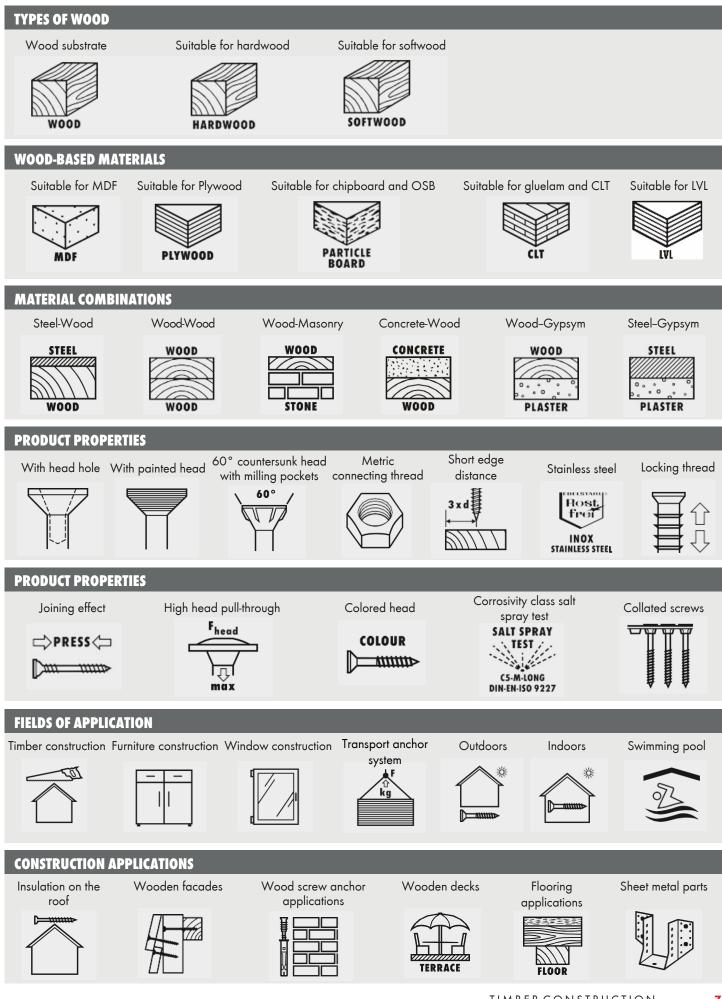
#### A2 stainless steel - T3/CRC II



- Austenitic, non-magnetic class A2 stainless steel • Service class 3
- Corrosion resistance class T3/CRC II (EN 14592:2022)



### **KEY TO PICTOGRAM**



### **TIMBER SCREWS**

| Field of<br>application  | BIM/CAD                       | Product description   |
|--|-------------------------------|---|
| WOOD<br>WOOD<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U | ASSY® 4 CSMP                  | Timber screw, full threaded,<br>countersunk head. For installation in<br>wood in an indoor environment<br>(service class 1) or in wood that is<br>not directly exposed to the outdoor<br>climate or in contact with the<br>ground (service class 2).<br><b>Prefix</b><br>01900                            |
| WOOD<br>WOOD<br>WOOD<br>CIT<br>SOFTWOOD<br>HARDWOOD  | ASSY® 4 CSMP                  | Timber screw, partially threaded,<br>countersunk head with milling pockets.<br>For installation in wood in an indoor<br>environment (service class 1) or in<br>wood that is not directly exposed to<br>the outdoor climate or in contact with<br>the ground (service class 2).<br><b>Prefix</b><br>0190 1 |
| WOOD<br>WOOD<br>CIT<br>LVL<br>SOFTWOOD<br>HARDWOOD   | ASSY® 4 WH<br>Link to product | Timber screw, partially threaded,<br>large washer head. For installation in<br>wood in an indoor environment<br>(service class 1) or in wood that is<br>not directly exposed to the outdoor<br>climate or in contact with the ground<br>(service class 2).<br><b>Prefix</b><br>0177 3                     |

### **TIMBER SCREWS**

| SOFTWOOD HARDWOOD  | ASSY® 4 JH                                 | Joist hanger screw, full threaded,<br>For installation in wood in an indoor<br>environment (service class 1) or in<br>wood that is not directly exposed to<br>the outdoor climate or in contact with<br>the ground (service class 2).<br>Hole dimension in steel sheet =<br>Screw diameter (d) + 1 mm in<br>accordance with Eurocode 5.<br>Prefix                                |
|--|--|--|
| WOOD<br>WOOD<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U<br>U | ASSY® 4<br>COMBI<br>Link to product        | 0153 35Timber screw, partially threaded,<br>hexagon combi head. For installation<br>in wood in an indoor environment<br>(service class 1) or in wood that is not<br>directly exposed to the outdoor climate<br>or in contact with the ground (service<br>class 2).Hole dimension in steel sheet =<br>Screw diameter (d) + 1 mm in<br>accordance with Eurocode 5.Prefix<br>0158 7 |
| WOOD<br>WOOD<br>CIT<br>LVL<br>SOFTWOOD<br>HARDWOOD   | ASSYplus<br>4 VG CH<br>Link to product     | Timber screw, full threaded, cylindrical<br>head. For installation in wood in an<br>indoor environment (service class 1) or<br>in wood that is not directly exposed to<br>the outdoor climate or in contact with<br>the ground (service class 2).<br><b>Prefix</b><br>01500  |
| WOOD<br>WOOD<br>CIT<br>LVL<br>SOFTWOOD<br>HARDWOOD   | ASSYplus 4<br>VG 4 CSMP<br>Link to product | Timber screw, full threaded,<br>countersunk head with milling pockets.<br>For installation in wood in an indoor<br>environment (service class 1) or in<br>wood that is not directly exposed to<br>the outdoor climate or in contact with<br>the ground (service class 2).<br><b>Prefix</b><br>0150 1   |

### **TIMBER SCREWS**

| WOOD STEEL | ASSYplus<br>VG 4 COMBI | Timber screw, full threaded, hexagon<br>combi head. For installation in wood<br>in an indoor environment (service                 |
|------------|------------------------|---|
|            | Link to product        | class 1) or in wood that is not directly<br>exposed to the outdoor climate or in<br>contact with the ground (service class<br>2). |
|            |                        | Hole dimension in steel sheet =<br>Screw diameter (d) + 1 mm in<br>accordance with Eurocode 5.                                    |
|            |                        | Prefix<br>0150 2  |
|            |                        |   |

| Field of application             | BIM/CAD                                     | Product description   |
|----------------------------------|---|---|
| WOOD<br>WOOD<br>WOOD<br>CONCRETE | DENEB bracket                               | The Deneb angle bracket is ideal for<br>connecting timber elements to<br>concrete or wooden substructures,<br>with high shear and tensile loads.<br><b>Part number</b><br><b>5390 000 300</b> |
| WOOD<br>WOOD<br>WOOD<br>CONCRETE | DENEB plate                                 | The Deneb plate is ideal for<br>connecting timber elements to<br>concrete or wooden substructures,<br>with high shear and tensile loads.<br><b>Part number</b><br><b>5390 000 400</b>         |
| WOOD<br>WOOD<br>WOOD<br>CONCRETE | Tension anchor<br>HTA<br>Link to product    | The HTA tension anchor is ideal for<br>connecting timber elements to<br>concrete, steel or wooden<br>substructures, with high tensile loads.<br><b>Prefix</b><br><b>5392 000 1</b>            |
| WOOD<br>WOOD<br>WOOD<br>CONCRETE | Tension anchor<br>V-plus<br>Link to product | The V-plus tension anchor is ideal for<br>connecting timber elements to concrete,<br>steel or wooden substructures, with high<br>tensile loads.<br><b>Prefix</b><br><b>5392 000 2</b>         |

| WOOD<br>WOOD<br>WOOD<br>CONCRETE | Tension<br>anchor HTA-2-<br>Base element<br>Link to product    | The HTA-2 base elements is ideal for<br>connecting timber elements to concrete,<br>steel or wooden substructures, with high<br>tensile loads. Pre-production in factory<br>possible, such as assembly of the<br>backplate or complete panelling and<br>completion of internal walls.<br><b>Prefix</b><br><b>5392 000 3</b> |
|----------------------------------|--|--|
| WOOD                             | Tension<br>anchor HTA-2-<br>Backplate<br>Link to product       | The backplate-2 is used with HTA-2<br>base elements. Pre-assembly of the<br>backplate with anchor nails or joist<br>hanger screws in the factory. Final<br>assembly of the base element using<br>pias® screws for connecting to the<br>backplate<br><b>Prefix 5392 000 3</b>   |
| WOOD                             | Tension<br>anchor HTA-2-<br>Floor connector<br>Link to product | The floor connector-2 is used with<br>HTA-2 base elements. Final assembly<br>of the floor connector on the<br>construction site using self-drilling<br>pias® screws on the two ends of the<br>backplates.<br><b>Prefix 5392 000 3</b>  |
| WOOD<br>WOOD<br>WOOD<br>CONCRETE | Angle<br>bracket V<br>4 mm<br>Link to product                  | The angle bracket-V is ideal for<br>connecting timber elements to<br>concrete or wooden substructures,<br>with high tensile loads. The slot in the<br>base plate enables optimum<br>adjustment during construction.<br><b>Prefix</b><br><b>5390 210</b>  |
| WOOD<br>WOOD<br>WOOD<br>CONCRETE | Angle bracket<br>type A<br>2,5 & 3 mm<br>Link to product       | The angle bracket with reinforcement<br>is ideal for connecting timber elements<br>to concrete or wooden substructures.<br>Suitable for universal use in standard<br>connections such as intersecting<br>timbers<br><b>Prefix</b><br><b>5390 201</b>   |

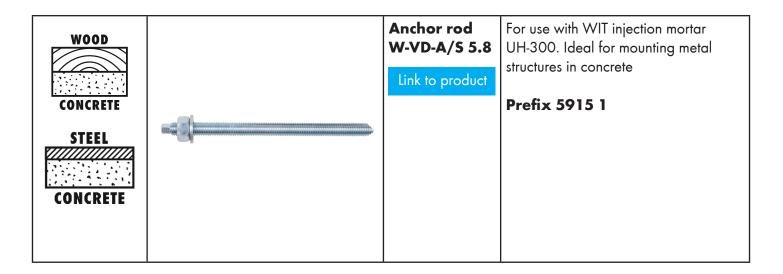
| WOOD<br>WOOD<br>WOOD<br>CONCRETE | Angle bracket<br>type A<br>1,5 mm                       | The angle bracket with reinforcement is<br>ideal for connecting timber elements to<br>concrete or wooden substructures.<br>Suitable for universal use in standard<br>connections such as intersecting timbers<br><b>Prefix</b><br><b>5390 202</b>  |
|----------------------------------|---|--|
| WOOD<br>WOOD<br>WOOD<br>CONCRETE | Tensile plate<br>connector<br>3,0 mm<br>Link to product | The tensile plate connector is ideal for<br>connecting timber elements to<br>concrete or wooden substructures,<br>with high tensile loads.<br><b>Prefix</b><br><b>5390 000 5</b>   |
| WOOD<br>WOOD                     | Angled<br>washer<br>30°CLT<br>Link to product           | The angled washer 30° CLT is ideal<br>for connecting timber elements with<br>gap-free assembly and extensive pre-<br>production of timber elements in the<br>factory.<br><b>Part number</b><br><b>0457 700 462</b>   |
| WOOD                             | Plug-in<br>connectors<br>Link to product                | Ideal for concealed or visible<br>connections, the plug-in connectors<br>enable a high degree of pre-fabrication<br>and hence a considerable reduction in<br>assembly times. High load transfer in<br>and perpendicular to the direction of<br>insertion, tension, compression and<br>torque load transfers around all three<br>axes<br><b>Prefix 0681 352 2</b> |

| WOOD<br>CONCRETE<br>STEEL<br>WOOD |        | Plug-in<br>connectors CS<br>Link to product                             | Ideal for concealed or visible<br>connections, the plug-in connectors<br>enable a high degree of pre-<br>fabrication and hence a considerable<br>reduction in assembly times. High<br>load transfer in and perpendicular to<br>the direction of insertion, tension,<br>compression and torque load<br>transfers around all three axes.<br><b>Prefix 0681 352 5</b> |
|-----------------------------------|--------|---|--|
|                                   | SER OF | Special system<br>screw for<br>Plug-in<br>connectors<br>Link to product | Depending on the connector type, the<br>appropriate type of special system<br>screws should be used as per<br>ETA-12/0067 approval in order to<br>guarantee the specified characteristic<br>load-bearing values.<br><b>Prefix 0681 352</b>   |

### **CONCRETE CONNECTIONS**

| Field of<br>application               |   | BIM/CAD  | Product description   |
|---------------------------------------|---|--|---|
| WOOD<br>CONCRETE<br>STEEL<br>CONCRETE |   | Concrete screw<br>– W-BS<br>Link to product          | Highest load capacities and efficient<br>mounting. Ideal for mounting metal<br>structures in concrete. European<br>Technical Assessment ETA-16/0043<br>for individual fixing point, option 1,<br>cracked and uncracked concrete,<br>seismic performance category<br>C1(6-14) and C2 (8-14)<br><b>Prefix 5929 1</b>  |
| WOOD<br>CONCRETE<br>STEEL<br>CONCRETE |   | Anchor -<br>W-FAZ<br>Link to product                 | Anchor for high loads in cracked and<br>non-cracked concrete. Ideal for<br>mounting metal structures in concrete.<br>European Technical Assessment<br>ETA-99/0011 for individual fixing<br>point, option 1, cracked and uncracked<br>concrete, seismic performance category<br>C1 and C2 (M8-M20)<br><b>Prefix 5928 2</b>   |
| WOOD<br>CONCRETE<br>STEEL<br>CONCRETE | EVERTH<br>FOR MULTI<br>Wir-UH 200<br>Arbeitinger i betong<br>Arbeitinger i betong<br>Arbeitinger i betong | Injection<br>mortar<br>WIT-UH 300<br>Link to product | High-performance mortar for concrete<br>and post-installed rebar connections.<br>Ideal for mounting metal structures in<br>concrete. European Technical<br>Assessment ETA-18/0509 for<br>individual fixing point, option 1,<br>cracked and uncracked concrete,<br>seismic performance category C1 (M8<br>to M30) and C2 (M12 to M24)<br><b>Part number</b><br><b>5918 500 420</b> |

### **CONCRETE CONNECTIONS**







## TIMBER CONSTRUCTION -THE RIGHT PRODUCT FOR EVERY APPLICATION

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